MATERIAL SAFETY DATA SHEET OSHA - Meets 29 CFR 1910.1200 Standards HMIS HAZARD RATINGS TM HEALTH 0 = INSIGNIFICANT 3 = HIGH1 **FLAMMABILITY** 3 1 = SLIGHT 4 = FXTRFMFREACTIVITY 2 = MODERATE 0 TRANSPORTATION INFORMATION PROPER SHIPPING NAME: Flammable liquids, n.o.s. (heptane) HAZARD CLASS / PKG GRP: 3/III 49 CFR 173.150, .203, .242 **IDENTIFICATION NUMBER:** UN 1993 LABEL: FLAMMABLE LIQUID SECTION 1 - PRODUCT / COMPANY IDENTIFICATION IDENTITY (AS USED ON LABEL AND LIST) Page 1 of 2 SANTECH A/C FLUSH MANUFACTURER'S NAME **EMERGENCY TELEPHONE NUMBER** Santech Industries, Inc. Chemtrec (800) 424-9300 ADDRESS (NUMBER, STREET, P.O. BOX) TELEPHONE NUMBER FOR INFORMATION 2450 Handley Ederville Rd. (817) 589-1212 (CITY, STATE AND ZIP CODE) DATE PREPARED: May 3, 2000 Ft. Worth, TX 76118-SUPERSEDES: April 5, 2000 SECTION 2 - HAZARDOUS INGREDIENTS / IDENTITY INFORMATION HAZARDOUS COMPONENTS OSHA PEL **ACGIH TLV** % SARA RQ CAS# TITLE III (SPECIFIC CHEMICAL IDENTITY; COMMON NAME(S)) LBS (OPTIONAL) PPM MG/M³ PPM MG/M³ Heptane 142-82-5 65 - 75500 2000 Isopropyl alcohol 400 980 1225 67-63-0 20 - 30500 SECTION 3 - HEALTH HAZARD DATA ROUTES OF ENTRY - SIGNS AND SYMPTOMS OF EXPOSURE EMERGENCY AND FIRST AID PROCEDURES INHALATION: High concentrations are irritating to the respiratory tract; may Remove affected person to fresh air; provide oxygen if breathing is difficult; if cause headache, dizziness, nausea, vomiting and malaise. affected person is not breathing, administer CPR and seek emergency medical attention. SKIN: Brief contact may cause slight irritation; prolonged contact may cause Remove contaminated clothing; wash affected area with soap and water; moderate irritation or dermatitis. launder contaminated clothing before reuse; if irritation persists, seek medical attention. EYES: High vapor concentration or contact may cause irritation and discomfort. Remove contact lenses. Flush eyes with clear running water for 15 minutes while holding eyelids open; if irritation persists, seek medical attention. INGESTION: May result in vomiting; aspiration of vomitus into the lungs must DO NOT induce vomiting; if vomiting occurs spontaneously, keep head below be avoided; DO NOT induce vomiting. Minute amounts aspirated into the lungs hips to prevent aspiration of liquid into lungs; seek immediate medical can produce severe lung injury, chemical pneumonitis, pulmonary edema or attention. Vomiting may be induced only under the supervision of a physician. HEALTH HAZARDS (ACUTE AND CHRONIC): Acute effects are possible irritation and discomfort; no known chronic effects have been established. Harmful or fatal if swallowed. Vapor harmful. CARCINOGENICITY IARC MONOGRAPHS? Nο OSHA REGULATED? No additional information MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Preexisting skin, eye, or respiratory disorders may become aggravated through prolonged exposure.

MATERIAL SAFETY DATA SHEET IDENTITY (AS USED ON LABEL AND LIST) Page 2 of 2 SANTECH A/C FLUSH Date: May 3, 2000 SECTION 4 - FIRE FIGHTING MEASURES FLASH POINT (METHOD USED) FLAMMABLE LIMITS LEL: 1.2% UEL: 6.7%

< 20° F (TCC) **EXTINGUISHING MEDIA**

Carbon dioxide, water fog, dry chemical, chemical foam

SPECIAL FIRE FIGHTING PROCEDURES

Firefighters must wear full facepiece self - contained breathing apparatus in positive pressure mode. Do not use solid stream of water since stream will scatter and spread fire. Fine water spray can be used to keep fire - exposed containers cool.

UNUSUAL FIRE AND EXPLOSION HAZARDS

Closed containers can explode due to buildup of pressure when exposed to extreme heat. Do not use direct stream of water on pool fires as product may reignite on water surface. Caution - Material is flammable!

SECTION 5 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: CAUTION - FLAMMABLE - Evacuate and ventilate area; remove all sources of sparks, ignition and open flames; confine and absorb into approved absorbent; place material into approved containers for disposal; do not wash to sewer or waterway.

SECTION 6 - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Keep container closed when not in use; protect containers from abuse; protect from extreme temperatures. CAUTION - FLAMMABLE - keep away from all sources of ignition. "Empty" containers may contain residue which may form explosive vapors. Do not weld or cut near empty container that has not been professionally reconditioned. Use non-sparking tools when opening and closing containers. Maintain well ventilated work areas to minimize exposure when handling this material.

SECTION 7 - EXPOSURE CONTROLS / PERSONAL PROTECTION

RESPIRATORY PROTECTION (SPECIFY TYPE): None required while threshold limits (Section 2) are kept below maximum allowable concentrations; if TWA exceeds limits, NIOSH approved respirator must be worn. Refer to 29 CFR 1910.134 for complete regulations.

VENTILATION	LOCAL EXHAUST: Required	SPECIAL: To maintain minimum TWA and STEL levels.
	MECHANICAL (GENERAL): Yes	OTHER: Engineering and work controls as required.
PROTECTIVE GLOVES: Neoprene or rubber gloves with cuffs.		EYE PROTECTION: Safety goggles with side shields
OTHER PROTECTIVE CL	OTHING OR FOLIPMENT: Safety evebath nearby	

WORK / HYGIENIC PRACTICES: Practice safe workplace habits. Minimize body contact with this, as well as all chemicals in general.

SECTION 8 - PHYSICAL / CHEMICAL PROPERTIES

BOILING POINT	SPECIFIC GRAVITY (WATER = 1)		
177° F	0.723		
VAPOR PRESSURE (MM Hg)	VOLATILE ORGANIC COMPOUNDS (VOC's)		
47.2 mm Hg @ 20 ° C	6.024 lbs / gal		
VAPOR DENSITY (AIR = 1)	EVAPORATION RATE (n-Butyl Acetate = 1)		
2.9	>1		
SOLUBILITY IN WATER	% VOLATILE (BY WEIGHT)		
Appreciable	100%		
APPEARANCE AND ODOR			
Water white liquid, characteristic alcohol odor			
CECTION O CTABILITY AND DEACTIVITY			

SECTION 9 - STABILITY AND REACTIVITY

STABILITY	UNSTABLE:	CONDITIONS TO AVOID:
	STABLE: XXX	Extreme temperatures, open flames, sparks

INCOMPATIBILITY (MATERIALS TO AVOID):

Strong oxidizers, strong acids

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: Decomposition will not occur if handled and stored properly. In case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

HAZARDOUS POLYMERIZATION CONDITIONS TO AVOID: MAY OCCUR: WILL NOT OCCUR: XXX None

SECTION 10 - DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Dispose of in accordance with Local, State, and Federal Regulations. This product may produce concentrated hazardous vapors or fumes in a disposal container creating a dangerous environment. Refer to "40 CFR Protection of Environment Parts 260 - 299" for complete waste disposal regulations for ignitable materials. Consult your local, state, or Federal Environmental Protection Agency before disposing of any chemicals. Do not flush to sanitary sewer or waterway.

The information contained herein is believed to be accurate but is not warranted to be so. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed.